



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-011
Job Sheet 179528



Part No: D350-616-011

Job Qty: 1 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV:G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Small Fab-4		<i>Smf</i>
101	Small Fab	1 pcs	7/27/18	7/27/18	0.00	0.65	Small Fab-4		<i>Smf</i>
105	QC	1 pcs	7/27/18	7/27/18	0.00	0.00	QC5		<i>38</i>
119	Packaging	1 pcs	7/27/18	7/27/18	0.00	0.00	Packaging1-3		<i>5 JRB 9-89</i>
120	QC	1 pcs	7/27/18	7/27/18	0.00	0.00	QC4		<i>AUG 10 2018</i>
130	Packaging	1 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-1		<i>AUG 10 2018</i>
135	DC	1 pcs	7/27/18	7/27/18	0.00	0.00	DC		<i>AUG 10 2018</i>
140	QC21-FG	1 Ea	7/27/18	7/27/18	0.00	0.00	QC21		<i>AUG 10 2018</i>

Part Op 101 - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH
LITTER FRAME*** 4- Deburr

130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: _____

135 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	1 Ea (1 ea)	90-Start up Operation	<i>5100063</i>
D4812-041	Patient Stop Assembly	1 Ea (1 ea)	90-Start up Operation	<i>5064686</i>
D350-616-013	Deck Plate & Tie Down	1 Ea (1 ea)	119-Packaging	<i>5090577</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2370-1	1	0	0
	D4812-041	1	1	0
119-Packaging	D350-616-013	1	3	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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1270 Aberdeen Street Heekesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S100995 Part: D350-616-011 Job No: 179528 Serial No/Batch: S100995 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH96 - 10 Issue 3 of 4 FAI STC SR004051		Lead hand / Supervisor Approval Verification _____																																																																		
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